



# Single Event Upset (SEU) Report for Nexus Platform

## Technical Note

FPGA-TN-02174-1.6

July 2024

## Disclaimers

Lattice makes no warranty, representation, or guarantee regarding the accuracy of information contained in this document or the suitability of its products for any particular purpose. All information herein is provided AS IS, with all faults, and all associated risk is the responsibility entirely of the Buyer. The information provided herein is for informational purposes only and may contain technical inaccuracies or omissions, and may be otherwise rendered inaccurate for many reasons, and Lattice assumes no obligation to update or otherwise correct or revise this information. Products sold by Lattice have been subject to limited testing and it is the Buyer's responsibility to independently determine the suitability of any products and to test and verify the same. LATTICE PRODUCTS AND SERVICES ARE NOT DESIGNED, MANUFACTURED, OR TESTED FOR USE IN LIFE OR SAFETY CRITICAL SYSTEMS, HAZARDOUS ENVIRONMENTS, OR ANY OTHER ENVIRONMENTS REQUIRING FAIL-SAFE PERFORMANCE, INCLUDING ANY APPLICATION IN WHICH THE FAILURE OF THE PRODUCT OR SERVICE COULD LEAD TO DEATH, PERSONAL INJURY, SEVERE PROPERTY DAMAGE OR ENVIRONMENTAL HARM (COLLECTIVELY, "HIGH-RISK USES"). FURTHER, BUYER MUST TAKE PRUDENT STEPS TO PROTECT AGAINST PRODUCT AND SERVICE FAILURES, INCLUDING PROVIDING APPROPRIATE REDUNDANCIES, FAIL-SAFE FEATURES, AND/OR SHUT-DOWN MECHANISMS. LATTICE EXPRESSLY DISCLAIMS ANY EXPRESS OR IMPLIED WARRANTY OF FITNESS OF THE PRODUCTS OR SERVICES FOR HIGH-RISK USES. The information provided in this document is proprietary to Lattice Semiconductor, and Lattice reserves the right to make any changes to the information in this document or to any products at any time without notice.

## Contents

Contents .....	3
Acronyms in This Document .....	5
1. Introduction .....	6
2. Soft Error Rate Data for Nexus Platform FPGA .....	7
3. Functional Interrupt Rate .....	8
4. Customer Down-Time Calculation .....	9
5. Soft Error Event and Repair Sequences .....	9
References .....	10
Technical Support Assistance .....	11
Revision History .....	12

## Tables

Table 2.1. SEU Data for 28 nm FD-SOI FPGA.....	7
Table 3.1. SEFI Rate by Device Density .....	8

## Acronyms in This Document

A list of acronyms used in this document.

Acronym	Definition
CRAM	Configuration RAM
EBR	Embedded Block RAM
ECC	Error Correction Codes
FIT	Failures-in-Time
FPGA	Field-Programmable Gate Array
IP	Intellectual Property
SEC	Soft Error Correction
SED	Soft Error Detect
SEFI	Single Event Functional Interrupt
SER	Soft Error Rate
SEU	Single Event Upset
SRAM	Static Random Access Memory

# 1. Introduction

This document discusses Single Event Upsets (SEUs), a radiation effect that may be observed during normal operation for Lattice Nexus™ platform, which includes CrossLink™-NX, Certus™-NX, CertusPro™-NX, and MachXO5™-NX product families. SEUs, often referred to as Soft Errors, occur when energetic particles interact with memory components, causing what is observed as a random bit flip.

SRAM is susceptible to SEU and requires characterization according to the JEDEC JESD89 set of standards. Lattice FPGAs typically use SRAM memory in two applications: the Logic Configuration RAM (Config; CRAM) and the User Memory (Embedded Block RAM; EBR).

This document provides Lattice's SEU characterization data for the above-mentioned FPGA families and types of memories, which can be used for estimating failure rates due to radiation effects.

Lattice's FPGA architecture also allows for significant failure derating, primarily due to unused routing resources within designs. Because of these redundant circuits, not all memory bits directly influence design functionality; those that do are known as *critical bits*. Derating guidelines based on critical bit analysis are provided for assessing the Single Event Functional Interrupt (SEFI) rate that is observed during field usage.

Finally, mitigation strategies offered by Lattice for handling SEUs are discussed.

## 2. Soft Error Rate Data for Nexus Platform FPGA

Table 2.1 summarizes the SEU data collected for Lattice’s 28 nm FD-SOI process used for the Nexus platform. The Soft Error Rate (SER) is represented in FIT, meaning the number of upset bits (failures) per billion device-hours. This rate is further normalized to FIT/Mbit of memory to allow for scaling across different devices with varying amounts of memory.

The data is divided by radiation and memory type to allow for use-case customization:

- Radiation Type
  - Neutron – Naturally occurring atmospheric neutrons can cause SEU. Results are scaled to the industry standard flux of NYC Sea-level (14 n/cm<sup>2</sup>/hr), and can be further scaled based on latitude, longitude, and altitude.
  - Alpha – Device packaging impurities may produce alpha particles as a decay product, which are able to cause SEU. Results are scaled for Ultra-Low Alpha mold compound flux (0.001 a/cm<sup>2</sup>/hr) and are considered use-case independent.
- SRAM Type
  - Config – Logic configuration memory for controlling FPGA function.
  - EBR – Embedded user memory.
- High Performance versus Low Power Mode
  - HP and LP modes can be considered to effectively modulate the threshold voltage of transistors. In High-Performance mode, the lower effective threshold makes transistors faster and easier to upset with the collected charge from Single Event ionization.

**Table 2.1. SEU Data for 28 nm FD-SOI FPGA**

Technology	Radiation Type	SRAM Type	SER (FIT/Mbit)
28FDSOI 28 nm	Neutron –LP Mode	Config	2.7
		EBR	6.9
	Alpha – LP Mode	Config	0.4
		EBR	3.35
	Neutron –HP Mode	Config	3.4
		EBR	6.9
	Alpha – HP Mode	Config	0.8
		EBR	3.35

### 3. Functional Interrupt Rate

Understanding the field impact of SEU is critical for assessing risk and implementing mitigation strategies. The architecture of Lattice FPGAs allows for derating of the above upset rates:

- Config
  - User logic designs implemented on Lattice FPGAs rely on a small fraction of *critical bits* in the Config memory to continue operating properly. A sample of customer design is used to derive typical and worst-case critical bit ratios for assessing the risk of functional failure.
- EBR
  - Lattice FPGAs allow for the implementation of Error Correction Codes (ECC) into the user memory, which can detect and correct flipped bits, eliminating the functional impact of EBR SEU.

Combining these principles allow calculation of the expected field failure rate due to SEU, the SEFI Rate. [Table 3.1](#) shows an example of the Nexus family.

**Table 3.1. SEFI Rate by Device Density**

Device	Config Memory Size (Mbit)	Typical <sup>1</sup> SEFI Rate (FIT)	Worst-Case <sup>2</sup> SEFI Rate (FIT)
LIFCL-17 LP Mode	2.781	1.7	3.0
LIFCL-17 HP Mode		2.3	4.1
LFD2NX-9 LP Mode		1.7	3.0
LFD2NX-9 HP Mode		2.3	4.1
LFD2NX-17 LP Mode		1.7	3.0
LFD2NX-17 HP Mode		2.3	4.1
LIFCL-33 LP Mode	5.344	3.3	5.8
LIFCL-33 HP Mode		4.5	7.9
LIFCL-33U LP Mode	5.344	3.3	5.8
LIFCL-33U HP Mode		4.5	7.9
LIFCL-40 LP Mode	6.237	3.9	6.8
LIFCL-40 HP Mode		5.2	9.2
LFD2NX-28 LP Mode		3.9	6.8
LFD2NX-28 HP Mode		5.2	9.2
LFD2NX-40 LP Mode		3.9	6.8
LFD2NX-40 HP Mode		5.2	9.2
LFCPNX-50 LP Mode	8.188	5.1	8.9
LFCPNX-50 HP Mode		6.9	12.0
LFCPNX-100 LP Mode	15.073	9.3	16.4
LFCPNX-100 HP Mode		12.7	22.2
LFMXO5-25 LP Mode	4.476	2.8	4.9
LFMXO5-25 HP Mode		3.8	6.6
LFMXO5-15D LP Mode		2.8	4.9
LFMXO5-15D HP Mode		3.8	6.6
LFMXO5-55T LP Mode	8.188	5.1	8.9
LFMXO5-55T HP Mode		6.9	12.0
LFMXO5-100T LP Mode	15.005	9.3	16.3
LFMXO5-100T HP Mode		12.6	22.1
LFMXO5-55TD LP Mode		9.3	16.3
LFMXO5-55TD HP Mode		12.6	22.1

**Notes:**

1. Typical designs range from 50-70% LUT Utilization based on sample benchmark designs.
2. Worst-Case designs range from 70-90% LUT Utilization based on sample benchmark designs.

## 4. Customer Down-Time Calculation

System Downtime due to an SEU is a combination of the time that it takes to detect and correct an upset bit, then recover the system to a functioning state. These parameters are highly application dependent.

Downtime per Upset  $t_n = \text{Detection Time} + \text{Correction Time} + \text{Recovery Time}$

The real-world downtime also depends on the probability of a recovery being necessary during a given period.

You can enable SED function to detect soft error events. SED scan happens in the background mode and the duration is variable but does not impact normal device functionality until SED error is detected. Once SED error is detected, Nexus platform devices have the feature to auto-correct single-bit error within a frame via SEC feature. In addition to having an extremely low SEFI rate, the SEC feature of Nexus platform devices make them virtually immune to single event upsets due to Alpha and Neutron particles.

## 5. Soft Error Event and Repair Sequences

For technical details on SED and SEC features, refer to the documents in the [References](#) section.

## References

- [Soft Error Detection \(SED\)/Correction \(SEC\) Usage Guide for Nexus Platform \(FPGA-TN-02076\)](#)
- [A Guide to the Benefits of the Lattice Nexus FPGA Platform for Mission-Critical Applications \(WP0028\)](#)
- [CrossLink-NX web page](#)
- [Development Kits and Boards for CrossLink-NX](#)
- [IP and Reference Designs for CrossLink-NX](#)
- [Certus-NX web page](#)
- [Development Kits and Boards for Certus-NX](#)
- [IP and Reference Designs for Certus-NX](#)
- [CertusPro-NX web page](#)
- [Development Kits & Boards for CertusPro-NX](#)
- [IP and Reference Designs for CertusPro-NX](#)
- [MachXO5-NX web page](#)
- [Development Kits and Boards for MachXO5-NX](#)
- [IP and Reference Designs for MachXO5-NX](#)
- [Lattice Radiant](#) FPGA design software
- [Lattice Propel](#) FPGA design software
- [Lattice Insights](#) for Lattice Semiconductor training courses and learning plans
- [Lattice Sales Office](#)

## Technical Support Assistance

Submit a technical support case through [www.latticesemi.com/techsupport](http://www.latticesemi.com/techsupport).

For frequently asked questions, refer to the Lattice Answer Database at [www.latticesemi.com/Support/AnswerDatabase](http://www.latticesemi.com/Support/AnswerDatabase).

# Revision History

## Revision 1.6, July 2024

Section	Change Summary
All	Minor editorial fixes.
Functional Interrupt Rate	Added LFD2NX-9 and LFD2NX-28 devices (LP and HP modes) in <a href="#">Table 3.1. SEFI Rate by Device Density</a> .

## Revision 1.5, April 2024

Section	Change Summary
Disclaimers	Updated disclaimers.
Functional Interrupt Rate	Added LFMXO5-15D and LFMXO5-55TD devices (LP and HP modes) in <a href="#">Table 3.1. SEFI Rate by Device Density</a> .
References	Added references.

## Revision 1.4, August 2023

Section	Change Summary
Functional Interrupt Rate	Added LIFC-33U and LFMXO5-55T devices in <a href="#">Table 3.1. SEFI Rate by Device Density</a> .

## Revision 1.3, April 2022

Section	Change Summary
Introduction	Added MachXO5-NX support.
Functional Interrupt Rate	Added LFMXO5-100T device to <a href="#">Table 3.1. SEFI Rate by Device Density</a> .

## Revision 1.2, June 2022

Section	Change Summary
Functional Interrupt Rate	Added LIFCL-33 device to <a href="#">Table 3.1. SEFI Rate by Device Density</a> .

## Revision 1.1, May 2022

Section	Change Summary
All	<ul style="list-style-type: none"> <li>Changed document title to Single Event Upset (SEU) Report for Nexus Platform.</li> <li>Added Nexus platform/Certus-NX, CertusPro-NX, and MachXO5-NX support.</li> </ul>
Soft Error Rate Data for Nexus Platform FPGA	Updated section heading.
Functional Interrupt Rate	<ul style="list-style-type: none"> <li>Added High Performance versus Low Power Mode under EBR.</li> <li>Added LFD2NX, LFCPNX, and LFMXO5 devices to <a href="#">Table 3.1. SEFI Rate by Device Density</a>.</li> </ul>
Customer Down-Time Calculation	Added information on System Downtime due to an SEU computation.
References	Updated referenced document title to <i>Soft Error Detection (SED)/Correction (SEC) Usage Guide for Nexus Platform</i> . Added <i>A Guide to the Benefits of the Lattice Nexus FPGA Platform for Mission Critical Applications</i> white paper.

## Revision 1.0, December 2019

Section	Change Summary
All	Initial release



[www.latticesemi.com](http://www.latticesemi.com)